

Date: Friday, 15/12/2006 9:48:32 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D3196-1
Job Number	: 29986		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D31961
This Issue	: 15/12/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: REWORK-ECN871
First Issue	: N/A	Project Number	: N/A
Previous Run	: 00015	Drawing Revision	: N/A
	Type : MACHINED PARTS	Material	: N/A
Written By	: <u> </u>	Due Date	: 22/12/2006
Checked & Approved By	: <u> </u>	Qty:	16
Comment	: <u> </u>	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1</p> <p>6x</p> <p>-REMOVE FROM STOCK:</p> <p>D3196-1 B25848 8X B25108 1X B25100 1X frank's (10X)</p> <p>D412-702-021 B26883 3X B25853 1X (4)</p> <p>D412-702-023 B26074 3X B27835 1X B25765 2X (5)</p> <p>D412-702-033 327 935 1X (1)</p> <p>(AND FROM WIP)</p> <p>D412-702-011</p> <p>PC 4/12/15</p>		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1</p> <p>REMOVE ALL D3196-1'S FROM KITS</p>		
3.0	D31961	Bar
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 18.0000 Each(s)</p> <p>Bar</p>		
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
<p>Comment: CONVENTIONAL MILLING MACHINE</p> <p>REWORK D3196-1</p> <p>PER ECN 871</p> <p>06/12/18 16</p>		

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

AD 06/12/18

16

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

BE 06-12-18

16

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING
RE-POWDER COAT GREY
PER QSI005

M101601

m-b/r

06/12/19

(16x)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PU 6/12/21

(16)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
ID & STK
USING NEW B/N

ST134 *PU* 6/12/21

(16)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

A -ADD A COPY OF THIS W/O WITH EACH KIT INDICATED ABOVE ***

Job Completion



U 06/12/22

L Lacelle

From: Marc Bellavance [mbellavance@dartaero.com]
Sent: December 14, 2006 1:32 PM
To: Golden, Brigitte; Lavoie, Chantal; Trepanier, Dale; Charbonneau, Eric; Mahon, Heather; Menard, Holly; Murdoch, Jason; Menard, Jean-Luc; Johnston, Kim; Lacelle, Linda; Shahbazian, Serge
Subject: D412-702 Shoulder Harness Kits
Importance: High

FYI,

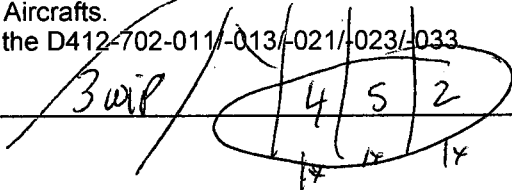
As per ECN#871, drawing D3196 was revised from Rev. B to Rev. C.
 The revision was called for to eliminate D3196-5 Bar and modify D3196-1 Bar to fit standard Bell 205/212/214/412 aircrafts **AND** UH-1 aircrafts.
 Furthermore, instructions were given to eliminate DSI 9354 Rev. A from the Blue Files and update all W/O in current production with the latest revision of D3196.

DHS,

Please advise your customer(s) and take note that the latest design of D3196-1 Bar can now fit any Bell 205/212/214/412/UH-1 Aircrafts.

FYI, D3196-1 is part of the D412-702-011/-013/-021/-023/-033

D3196-1 bars 70 ✓



Linda/JL/Eric,

Ensure that DSI 9354 Rev. A is not part of the paperwork of the following in-stock kits: D412-702-011/-013/-021/-023/-033.

Please see me if you have any questions.

Sorry for the confusion,

Marc Bellavance
Mechanical Designer

DART aerospace Ltd.

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ECN 871

No virus found in this outgoing message.

Checked by AVG Free Edition.

Version: 7.1.409 / Virus Database: 268.15.18/586 - Release Date: 12/13/2006

185/506/248

go girl

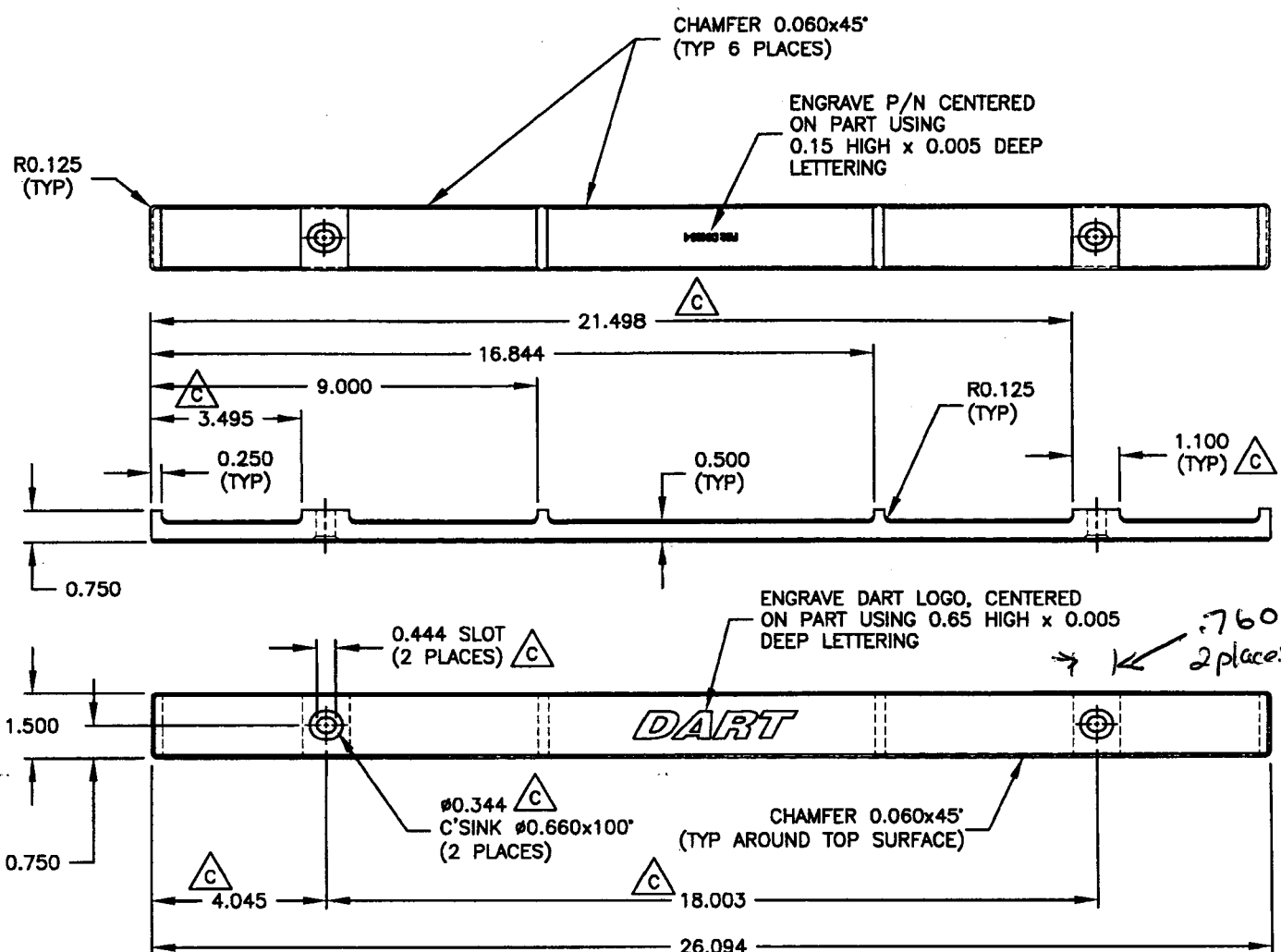
14/12/2006



RELEASED

06.10.31

DESIGN	DRAWN BY	DART AEROSPACE LTD
00	JB	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
AM	JB	D3196
DATE	TITLE	REV. C
06.10.31	BAR	SHEET 1 OF 3
A	03.06.25	NEW ISSUE
B	06.09.25	ADD D3196-5
C	06.10.31	ADD SLOTS ON -1; REMOVED -5



D3196-1 BAR

- 1) MATERIAL: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-225/8) (REF DART SPEC. M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1 POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

REFERENCE ONLY

